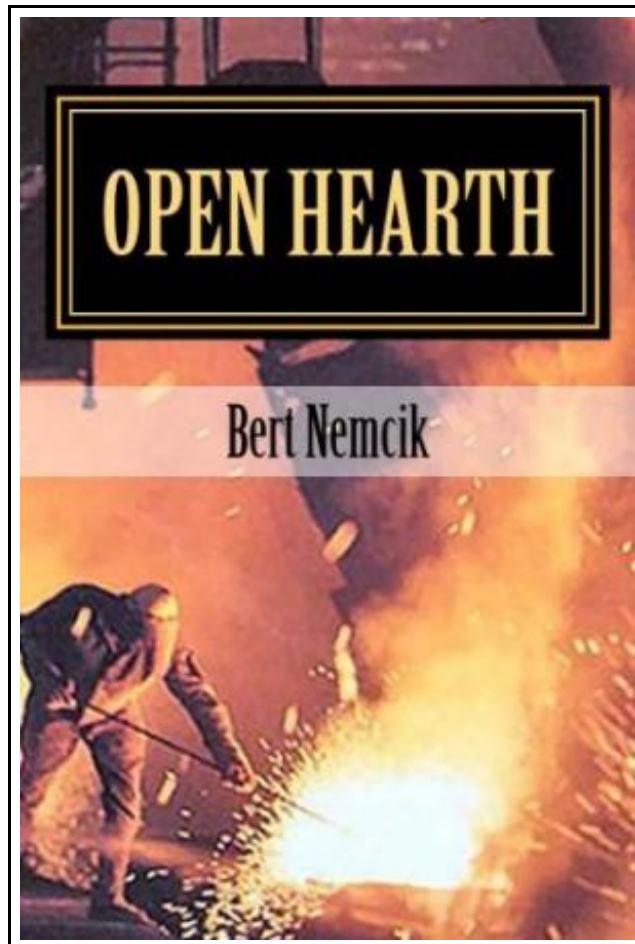


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OPEN HEARTH: AN AMERICAN SAGA OF 20TH CENTURY STEEL WORKERS AND STEEL MAKING



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